

ENGINEERING CHANGE NOTICE NO. 03698				SHEET 1 OF 1	
DWG NO. 647.0300		REV: N/C	PREPARED BY B. PETERS	DATE: 11/14/12	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.
DWG TITLE: CHANNEL					
APPROVED BY:	ENGR	MFG	QC	EFF	NEXT ORDER
REASON:		ECR:			
ADDED ALTERNATE MATERIAL.		D-12-016			

IS

△ MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
ALTERNATE: 7075-T6511 ALUMINUM PER AMS-QQ-200/11

SHEET 1, ZONE A2 IS:

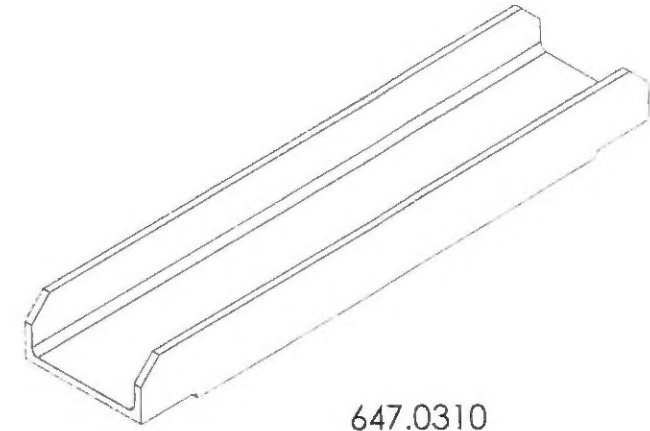
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				CHANGE CATEGORY	DER REVIEW REQUIRED	
<input type="checkbox"/> RFMS <input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRU <input type="checkbox"/> ICA <input type="checkbox"/> BOM				<input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

NOTES:

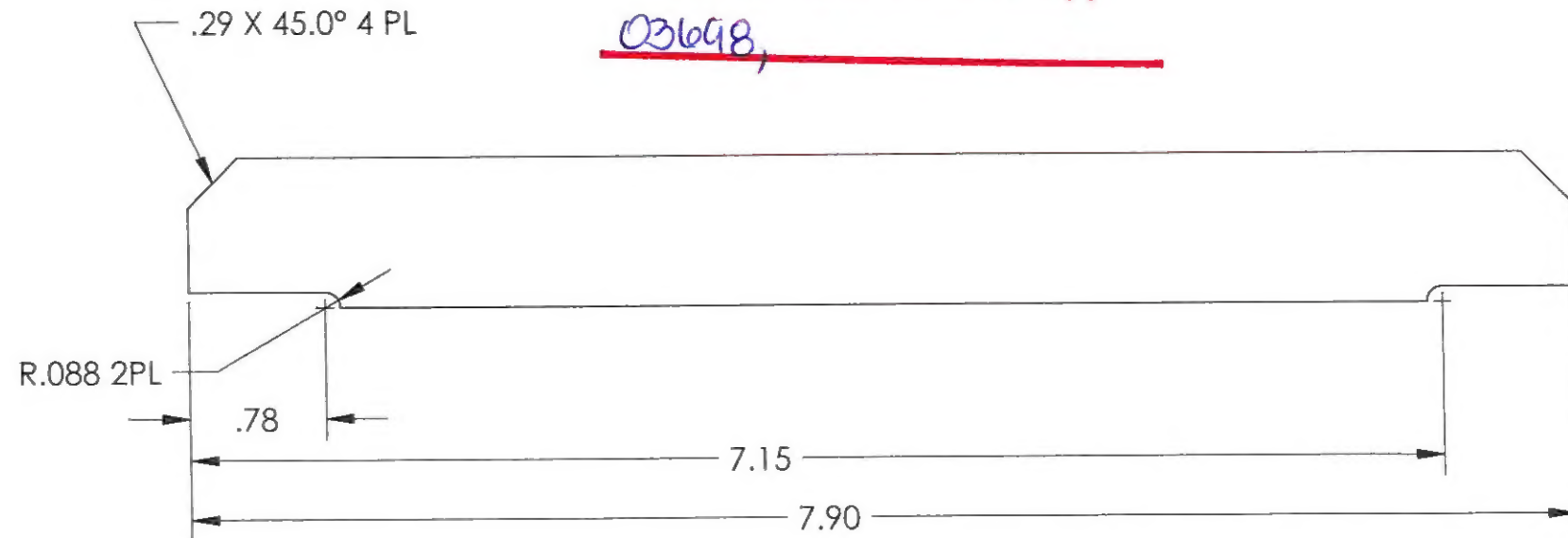
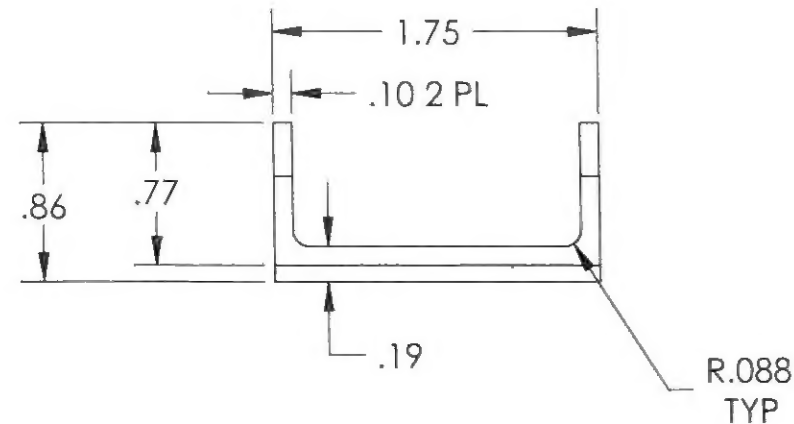
- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER; PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PP1		N/C
N/C	INITIAL RELEASE	05/05/09	P. BRAVO



UNINCORPORATED ECN(s)

03698,



QTY		647.0310	CHANNEL	1	2
NEXT ASSY (S)		FIND #	PART NO.	DESCRIPTION	MAT'L SPEC
646.9500		PARTS LIST			
		ORIGINAL DATE 05-05-09			
		DRAWN BY J. JACKSON			
		CHECKED P. BRAVO			
		DRAWING APPROVAL			
		P. BRAVO			
		CONTRACT No.			
		UNLESS OTHERWISE SPECIFIED			
		DIMENSIONS ARE IN INCHES			
		TOLERANCES ARE			
		2 PLACE DECIMALS ± .01			
		3 PLACE DECIMALS ± .005			
		ANGLES ± 5°			
		SIZE	CAGE CODE	DWG. NO.	REV
		B	07M26	647.0300	N/C
		SCALE NONE			SHEET 1 OF 1